

VIP PRODUCTS CORP.

TECHNICAL DATA

215-535-3025

215-535-4170 (FAX)

3805 FRANKFORD AVENUE, PHILADELPHIA, PA 19124

VIPTEx 62GH

High Ammonia Centrifuged natural latex (HA)

Manufacturer

Natural Rubber PICA, S. A.

Guatemala, Guatemala

Zip Code 01009

Phone (502) 22 79 90 52

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Uses

High Ammonia Centrifuged Natural Latex is a widely used product in the manufacturing of:

- Gloves
- Balloons
- Adhesives
- Coated fabrics and impregnation(?)
- Thread latex(?)
- Catheters
- Bottles
- Condoms
- Electrical insulators

Technical information

The centrifuged high ammonia natural latex (HA) is preserved with ammonia levels exceeding 0.60%.

To simplify the table below include typical values only. These values do not necessarily represent the specification limits.

The technical information and data mentioned herein are believed to be accurate and reliable, as are any suggested procedures upon which variations may often be made to suit individual needs. However, they are not to be construed as warranties either expressed or implied for use of this information or of any of our products in violation of any copyright or patent.

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Property	ISO Method for testing	Typical values
Amount of dry rubber (D.R.C.), % (m/m)	ISO 126	60.05 ± 0.05
Total amount of solids (T.S.C.), % (m/m)	ISO 124	61.75 ± 0.25
Amount of non-rubber solids, % (m/m)	-	1.50 ± 0.20
pH	-	10.50 ± 0.20
Amount of ammonia in Latex, % (m/m)	ISO 125	0.75 ± 0.05
Amount of volatile fatty acids (V.F.A.)	ISO 506	máximo 0.03
KOH index	ISO 127	0.60 ± 0.05
Mechanic stability time (M.S.T.), seconds	ISO 35	900 ± 250

Applicable standards

The product complies with requirements expressed in ISO 2004:1997 (E), Natural rubber latex concentrate - centrifuged or creamed, ammonia-preserved types - Specification.

Packing

- Bulk (tank car)
- Flexitank of 21,500 kg (20 ft container)

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- 55 gallon plastic drum (210kg)
- 55 gallon plastic drum (205kg)

Limitations and Precautions

Avoid any risk following all the precautions specified in the product safety sheet.

Storage

Keep containers closed to prevent possible bleeding.

Avoid heat and temperatures below 5 ° C to avoid damage or loss of stability by freezing. Avoid direct contact with sunlight and oxidation catalysts.

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